2-[(Hydroxyimino)methyl]-1-methylquinolinium Triiodide (12). A solution of 94 mg (0.30 mmol) of the oxime methiodide 3a in 7.0 mL of MeOH was vigorously stirred with a solution of 91 mg (0.36 mmol) of **Iz** in 6.0 mL of 20% aqueous KI solution at **room** temperature. After 1 h at room temperature, the solid obtained was filtered, dried, and crystallized from absolute EtOH. yielding *88* mg (52%) of triiodide 12 **as** brown, shiny crystale: mp 171-173 °C; IR (KBr) 3300 (OH), 1595 (C=N), 1005 (=NOH) cm⁻¹; ¹H NMR (Me₂SO-d₆) δ 4.55 (s, 1 H, NCH₃), 7.9-9.2 (m, 7 H, Ar H, CH=N), 13.55 (s, 1 H, =NOH). Anal. Calcd for H, 1.98; I, 66.73; N, 4.97. C~~H~~IJA~O C, 23.26; H, 1.95; I, 67.03; N, 4.93. **Found:** C, 23.49

Reaction of 1,2-Dimethylquinolinium Iodide (13) with Hydroxylamine Hydrochloride. To a solution of 86 mg (0.30 mmol) of 1,2-dimethylquinolinium iodide (13) in 1.14 mL of H_2O were added 1.14 mL of concentrated aqueous HC1 solution and 63 mg (0.90 mmol) of hydroxylamine hydrochloride. The mixture was refluxed for 90 min, cooled to room temperature, and the solid obtained was filtered, washed with H_2O , and dried. Crystallization from MeOH yielded 9 mg (17%) of dark brown crystals, mp 141-143 "C. The compound was identical in all respects with an authentic sample of 1,2-dimethylquinolinium triiodide (14) prepared according to the literature method:¹⁴ IR (KBr) 1615, 1525 cm⁻¹; ¹H NMR (Me₂SO-d_θ) δ 3.08 (s, 3 H, CH₃ at C₂), 4.45 (s, 3 H, CH3N), 7.9-9.2 (m, 6 H, Ar H).

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Supplementary Material Available: Full detaih of **synthesis,** transformations and spectroscopic characterization of 7 (5 pages). Ordering information is given on any current masthead page.

Modified Taxols. 3. Preparation and Acylation of Baccatin 111

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In the previous paper in this series we discussed various oxidation reactions of taxol la and the products resulting therefrom.' In this paper we turn our attention to the preparation and reactions of baccatin III (2), the diterpenoid nucleus of taxol.

A key component of our studies on structure-activity relationships in the taxol area is the preparation of taxol analogues with modified **C-13** ester side chains. One way of preparing these analogues is by the preparation of an appropriate side chain and its attachment to the C-13 position of baccatin I11 **(2)** (Chart I). Baccatin 111, **how**ever, is only available in low yield by isolation from the yew Taxus *baccata,2* and we thus desired to develop a

method to convert the more readily available taxol la into baccatin-111. Any method developed for taxol would be applicable to cephalomannine $(1b)^3$ also and would thus provide a source of pure baccatin I11 from the difficultly separable mixture of taxol and cephalomannine obtained from *T. brevifolia.*⁴

15 R, : **R,:CH,CO R1:CH,COO R,=H**

Preparation of baccatin 111 from taxol **has** not previously been reported, but cephalomannine was converted to baccatin I11 by methanolysis in the presence of sodium bicarbonate.³ This reaction only gave a 19% yield of baccatin 111, however, with the remaining products being identified as 10-deacetylcephalomannine (3b), 10-deacetylbaccatin I11 **(4),** and 10-deacetylbaccatin V **(5).**

A noteworthy feature of the methanolysis reaction described above is that all of the products except baccatin I11 have undergone methanolysis of the C-10 acetate function. In earlier work we had shown that the C-10 acetate function is sterically very hindered, since acetylation of a crude mixture derived from T. *brevifolia* yielded a diacetate of 10 -deacetyltaxol.⁵ We thus surmised that the use of a bulky base would suppress deacetylation at C-10 and yield a higher proportion of baccatin 111. It was

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⁽⁴⁾ Dr. F. E. Boettner (Polysciences, Inc.) has recently informed us that he has developed an improved method to separate taxol **and ce- phalomannine.**

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recognized that epimerization of the C-7 hydroxyl group to give baccatin \vec{V} (7) would be a problem, but there were indications in the literature that the conversion of baccatin III to baccatin V was reversible, 3 and we thus hoped to effect an equilibration and separation of isomers in a subsequent step.

Reaction of a mixture of taxol la and cephalomannine **lb** with triethylamine in methanol under various conditions yielded a complex mixture of products. Solvolysis in isopropyl alcohol, however, using either triethylamine or sodium isopropoxide as base, gave much cleaner reactions. Solvolysis with triethylamine in isopropyl alcohol yielded a mixture of unreacted taxol/cephalomannine **(la/ lb)** and **7-epitaxol/7-epicephalomannine (6a/6b)** with no evidence of deacylation either to baccatin I11 (2) or 10-deacetyltaxol/ 10-deacetylcephalomannine **(3a).** Solvolysis in dry 0.01 M sodium isopropoxide in isopropyl alcohol, however, yielded 7-epitaxol/7-epicephalomannine $(6a/6b)$ (22%) , unreacted taxol/cephalomammine $(1a/1b)$ (13%), baccatin **V (7)** (37%), and baccatin I11 **(2)** (12%), **as** judged by HPLC. Continued reaction led to an increase in the amount of baccatin **V** and a decrease in the amount of baccatin I11 produced. This result indicated that the equilibrium between baccatin I11 and baccatin V favored baccatin V under these conditions, and this fact made it unlikely that a good yield of baccatin III could ever be obtained under solvolytic conditions.

We next turned to reductive conditions to effect selective removal of the C-13 ester side chain. Our first concern was the possible side reaction of reduction of the C-9 carbonyl group, but this group is hindered by the C-16 methyl on one face and C-7 on the other face, and we never saw any reduction of it under any of the conditions we tested. The use of sodium cyanoborohydride, a reagent stable in mild acid and thus not liable to give complicating base-catalyzed reactions, gave no reaction. Sodium borohydride in isopropyl alcohol, however, converted taxol to a mixture of baccatin I11 **(2),** baccatin V **(7),** and the diol **8.** The formation of baccatin **V** could be reduced by running the reaction at 0 "C and quenching with acetic acid as soon **as** all the taxol had reacted, but a more convenient method was to use tetrabutylammonium borohydride in dichloromethane. Under these conditions baccatin I11 was obtained from taxol in 97% yield, providing for the first time a simple high-yield preparation of this important compound. Mixtures of taxol and cephalomannine could also be converted into baccatin I11 in good yield; the reduction in yield as compared with the reaction of taxol alone is presumably due to the presence of other substances in the partially purified taxol/cephalomannine mixture used as substrate for this reaction.

Although borohydride does not normally reduce esters, there have been previous reports of the cleavage of α -hydroxy esters by this reagent, 6 and the mechanism presumably involves complexation of the borohydride with the α -hydroxyl group followed by intramolecular delivery of hydride ion to the ester carbonyl group. Two facts confirm that this type of mechanism is taking place on taxol. In the first place, the isolation of the reduced side chain acid **8** confirms that the cleavage is reductive and not simply hydrolytic. Second, attempted reduction **of** 2'-acetyltaxol **9a7** with tetrabutylammonium borohydride in dichloromethane gave no reaction at all,⁸ indicating that a free 2'-hydroxyl group is necessary for the success **of** the reduction.

With a supply of baccatin III now available, we investigated the acetylation of this substance. The literature contains conflicting reporta, with one group claiming that acetylation yields 13-acetylbaccatin I11 **(10):** while another group reports the formation of 7-acetylbaccatin I11 **(11).2d** Since neither group reported complete characterization data, we decided to reinvestigate this reaction.

Acetylation of baccatin III (2) with acetic anhydride in pyridine at room temperature yielded a single acetylation product. This product showed a signal for the C-7 proton at 5.58 ppm (dd, J ⁼**2,** 11 Hz), instead of the 4.4 ppm observed in baccatin 111. Assignment of the C-7 signal at **5.58** ppm to the C-7 proton was confirmed by the observation of coupling to the C-6 proton at 1.8 ppm (2D $COSY$). The signal for the C-13 proton in baccatin III at 4.82 ppm (br t, $J = 9$ Hz) was essentially unchanged at 4.83 ppm (br t, $J = 8$ Hz). In all our work with taxol and its derivatives, taxanes with an intact oxetane ring all show broad triplets for the C-13 protons and multiplets or doublets of doublets for the C-7 protons. These data thus show that acetylation gave 7-acetylbaccatin III (11).

Preparation of 13-acetylbaccatin I11 **(10)** was achieved by protection of the 7-hydroxyl group of baccatin I11 as its **2,2,2-trichloroethyloxycarbonyl** (troc) derivative **12** followed by acetylation with excess acetic anhydride, pyridine, and **4-(dimethy1amino)pyridine for** several hours at 75 $\rm{^{\circ}C}$ to give the acetate. Deprotection of the 7-position by treatment with zinc in methanol and acetic acid then yielded 13-acetylbaccatin **III(10).** The lH **NMR** signal **for** the C-13 proton of 10 occurs at 6.16 ppm $(\text{td}, J = 8, 1 \text{ Hz})$
very similar to that observed in taxol (6.18 ppm, br t, J $= 8$ Hz), and a 2D COSY experiment revealed coupling between this proton and the C-18 protons at 1.89 ppm. The signal for the C-7 proton occurs at 4.42 ppm (br t, J $= 8$ Hz), coupled to the C-6 proton at 1.8 ppm.

We also prepared 7,13-diacetylbaccatin I11 **(15)** by acetylation of baccatin I11 with acetic anhydride in pyridine/DMAP at 75 \degree C. The product showed downfield shifts for both the C-7 proton *(5.60* ppm, dd) and the C-13 proton (6.18 ppm, br t) as expected, thus confirming the assignments described above.

We have determined the 13C NMR spectra of compounds **10-13** and **15,** and the assignments are given in Table 11. For compounds **10,12,** and **15** the assignments were confirmed by heteronuclear 2D COSY experiments; for compounds **11** and **13** assignments were made by analogy with those for **10, 12,** and **15** and the literature $spectra.⁶$

These results are particularly relevant in the light of a recent publication on the partial synthesis of taxol analogues from 10-deacetylbaccatin III $(4)^{10}$ by reaction with cinnamoyl chloride and subsequent modification of the side chain. Taxol analogues are thus now available from partially purified taxol/cephalomannine mixtures via deacylation at C-13 and subsequent reacylation.

Experimental Section

General Methods. For the general methods used, see the previous paper in this series.'

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Table **I. 'H NMR** Spectra (6) of Baccatin **111** and Its Derivatives"

protons on	$\mathbf 2$	10	11	12	13	15
$C-2$	5.58 (d, 7)	5.64 (d, 7)	5.60 (d, 7)	5.62 (d, 7)	5.69 (d, 7)	5.65 (d, 7)
$C-3$	3.84 (d, 7)	3.81 (d, 7)	3.98 (d, 7)	4.15 (d, 7)	3.98 (d, 7)	3.95 (d, 7)
$C-5$	4.94 (dd, 2, 8)	4.95 (dd, 1.5, 9)	4.95 (br d, 9)	4.97 (br d, 9)	4.99 (br d, 9)	4.98 (d, 9)
$C-6$	2.6 (m), 2.3 (m)	$1.8, 2.6$ (m)	$1.8, 2.6$ (m)	2.6 (m), 2.3 (m)	2.63 (m), 2.3 (m)	$1.8, 2.6$ (m)
$C-7$	4.42(m)	4.42 (br t, 8)	5.58 (dd, 2, 11)	5.60 (dd, 7, 10)	5.60 (dd, $7, 10$)	5.60 (dd, $7, 10$)
$C-10$	6.28 (s)	6.28 (s)	6.24 (s)	6.37(s)	6.38(s)	6.25 (s)
$C-13$	4.82 (br $t, 9$)	6.16 (td, $8, 1$)	4.83 (br t, 8)	4.82 (br t. 7)	6.18 (br t, 8)	6.18 (dt, 2, 9)
$C-14$	2.3(m)	$2.2 \; (m)$	$2.2 \; (m)$	$2.0 - 2.3$ (m)	$2.2 - 2.3$ (m)	2.25 (m)
$C-16$	1.04 (s)	1.21 (s)	1.11(s)	1.11(s)	1.21(s)	1.20(s)
$C-17$	1.04 (s)	1.10(s)	1.05 (s)	1.07 (s)	1.17(s)	1.17(s)
$C-18$	1.98 (s)	1.89 (br s)	2.03 (s)	2.10(s)	1.98(s)	1.97 (s)
$C-19$	1.62 (s)	1.65 (s)	1.77 (s)	1.80(s)	1.83 (s)	1.81(s)
$C-20$	4.10 (d, 8)	4.14 (d, 8)	4.14 (d, 8.5)	4.00 (d, 8)	4.17 (d, 8)	4.15 (d, 9)
	4.26 (d, 8)	4.28 (d, 8)	4.31 (d, 8.5)	4.31 (d, 8)	4.34 (d, 8)	4.33 (d, 9)
OAc	2.20(s)	2.30(s)	2.27(s)	2.28 (s)	2.16 (s)	2.04 (s)
	2.24 (s)	2.22 (s)	2.13 (s)	2.14 (s)	2.21 (s)	2.18 (s)
		2.18 (s)	2.00(s)		2.35 (s)	2.20(s)
						2.35 (s)
$2-OBz$	8.05 (dd, $2, 8$)	8.05 (d, 7.5)	8.09 (d, 7)	8.08 (d, 8)	8.08 (d, 8)	8.08(t)
	7.46 (m)	7.40 (t, 7.5)	7.59 (t, 7)	7.60 (t, 8)	7.62 (t, 8)	7.62 (m)
		7.47 (t, 7.5)	7.46 (t, 7)	7.47 (t, 8)	7.49 (t, 8)	7.48 (m)
other				4.62 (d, $12)^b$	4.65 (d, 12) ^b	
				5.02 (d, $12)^b$)	5.05 (d, $12)^b$	

^a Multiplicity and coupling constants (*J* in hertz) in parentheses. All spectra obtained in CDCl₃. ^bCH₂ protons of the 2,2,2-trichloroethyloxycarbonyl group.

confirmed by heteronuclear COSY. ^a In ppm. b Peak concealed by signal for ¹³CDCl₃. c Assignments

Reaction of Taxol (la) with Sodium Borohydride. Preliminary studies showed that taxol reacted more rapidly with sodium borohydride in 2-propanol than in methanol. A 20-mg sample of 1a in dry 2-propanol (1 mL) was treated with NaBH₄ (10 mg) at room temperature for 1 h. The reaction was stopped by the addition of one drop AcOH, the mixture was diluted with H_2O , and the products were extracted into CH_2Cl_2 . The product mixture was purified by HPLC (RP-8 column, 250 **X** 10 mm, 55:45 MeOH-H₂O, 6 mL/min) to yield the diol 8, 2.4 mg [mp 147-148 °C; ¹H NMR δ 3.62 (2 H, br t, $J = 2.5$ Hz, H-1), 4.13 (1 H, m, NH), 7.2-7.6 (8 H, m, Ar H), 7.80 (2 H, d, J ⁼7 Hz, o-PhCO); FABMS, *m/z* (relative intensity) 272 (MH', 61), 155 **(52),** 154 (15), 153 (17), 152 (31), 135 (42), 122 (241,119 (100),105 (37), 103 (50); *m/z* 272.1287 **(MH';** C16H18N03 requires 272.1313); **IR** 3570, 3375,1655,1550 cm-'1, baccatin **III** (2), 4.2 mg ['H NMR spectrum (Table I) and K' on HPLC identical with that of authentic material³], and baccatin V (7) 5.4 mg ^{[1}H NMR spectrum and K' on HPLC identical with that of authentic material³]. H-2), 5.34 (1 H, dd, $J = 3.5$, 8 Hz, H-3), 6.92 (1 H, d, $J = 7$ Hz,

Preparation of Baccatin **111** (2) from Taxol la. A 100-mg sample of 1a in dry CH_2Cl_2 (2.0 mL) was allowed to react with Bu4NBH4 (50 mg) for 1 h, and the reaction was quenched with 0.5 mL of AcOH. The mixture was stirred 10 min and evaporated and the product isolated by preparative TLC (6:4 EtOAc-hexane). The isolated baccatin III (2) was homogeneous (TLC, ¹H NMR); yield, 65 mg (97%).

Reaction of 2'-Acetyltaxol 9a with Tetrabutylammonium **Borohydride.** A 1-mg sample of $9a^7$ in dry CH_2Cl_2 (1 mL) was treated with Bu_4NBH_4 (5 mg) at 23 °C. Analysis by TLC (6:4 EtOAc-hexane) over a period of 48 h showed that no reaction occurred.

Acetylation of Baccatin **I11** (2). A 35-mg sample of 2 in dry pyridine (1.0 mL) was incubated at room temperature with Ac_2O (0.07 mL) for 4 h. Usual workup and isolation of the products by preparative TLC (64 EtOAc-hexane) gave unreacted baccatin III (2), R_f 0.34 (18 mg), and 7-acetylbaccatin III (11), R_f 0.47 (13) mg). Compound 11: FABMS, m/z (relative intensity) 651 (MNa⁺, 14), 649 (MNa⁺ - H₂, 6), 629 (MH⁺, 60), 627 (MH⁺ - H₂, 43), 569 135 (281,119 (74), 105 (100); **IR** 1770,1745,1700,1395,1260,1200, 1145-980,730 cm-'; 'H NMR, see Table I; 13C NMR, see Table 11. $(MH⁺ - AcOH, 49)$, 567 $(MH⁺ - AcOH - H₂, 37)$, 551 $(MH⁺ AcOH - H₂O$, 28), 509 (MH⁺ - 2AcOH, 15), 155 (37), 152 (23),

7- (2,2,2-Tric hloroet hyloxycarbon yl) baccatin **111** (12). Baccatin I11 (104 mg), **4-(dimethylamino)pyridine** (2.8 mg), and pyridine (0.05 mL) were dissolved in $\mathrm{CH_2Cl_2}$ (1.0 mL) and treated with 2,2,2-trichloroethyl chloroformate (Aldrich) (0.05 mL, 2 equiv) at room temperature. After 40 min an additional 0.03 mL of the chloroformate was added, and the reaction was worked up in the usual way 3 min later to yield 12 as the product in greater than 95% purity (TLC and 'H NMR). Flash column chromatography and recrystallization (methanol) yielded pure 12: mp 211-213 "C; R, (73 EtOAc-hexane) 0.62; FABMS *m/z* (relative intensity) IR 1770,1730,1660,1550,1385,1290,1260,1115,1160,980,720, ⁷⁶¹**(MH',** *66),* 701 **(MH'** - AcOH, 58), *683* (20), 625 (7), 105 (10); cm^{-1} ; ¹H NMR, see Table I; ¹³C NMR, see Table II.

13-Acetyl-7-(2,2,2-trichloroethyloxycarbonyl)baccatin **III (13).** Compound **12 (200** mg, **0.26** mmol), 4-(dimethylamino) pyridine **(15** mg), and acetic anhydride **(0.4 mL)** in *dry* acetonitrile (4.0 mL) was heated to **75** "C and kept at this temperature for **6** h. Usual workup and purification by preparative TLC **(4:l** hexane-ethyl acetate) yielded **13 as** a white solid; **0.15** g **(71%);** mp **239.5-241** "C dec; FABMS, *m/z* **803/805** (MH+); IR **1770, 1740** cm-'; 'H NMR, see Table I; 13C NMR, see Table 11.

IbAcetylbaccatin I11 (10). Compound **13 (74 mg) was** keated with Zn dust **(100** mg) in MeOH-AcOH **(l:l, 2.0** mL) at 40 **"C** for **10** min, and the reaction was worked up by filtering, evaporating the salts in vacuo, redissolving in CH₂Cl₂, and refiltering to remove Zn salts. The product **10** was obtained as a white powder (50 mg, **83%');** recrystallization (MeOH) gave mp **222.5-225** °C: $[\alpha]^{23}$ _D -59.6° (c 0.02, MeOH); FABMS, m/z (relative intensity) **651** (MNa+, **7), 629** (MH+, **22), 611** (MH+ - **⁵⁰⁹**(MH+ - 2AcOH, **15), 135 (17), 119 (25), 105 (100);** *m/z* **629.2541** (MH'; C33H41012 requires **629.2599);** IR **1760,1740,1725, 1670,1570,1390,1295,1120,1090,1060,1000,720** cm-'; 'H NMR, see Table I; 13C NMR, see Table 11. $H₂O$, 2), 569 (MH⁺ - AcOH, 11), 551 (MH⁺ - AcOH - H₂O, 18),

7,13-Diacetylbaccatin I11 (15). A mixture of baccatin III **(0.15** g, **0.51** mmol), acetic anhydride **(1.5** mL), 4-(dimethylamino) pyridine (8 mg), and pyridine **(0.125** mL) was heated at **75** "C for **3** h. Workup by standard procedures and purification by PTLC yielded **15:** 0.085 g **(49%);** mp **234-236** "C; FABMS, *m/z* (relative intensity) **693 (25,** MMa+), **671(15,** MH+), **611 (12,** MH+ - CH,COOH), **593 (3,** MH' - CH3COOH - H,O), **551 (10,** MH' - 2CH&OOH), **533** (4), **525 (6), 517 (17), 459 (90), 433 (100);** IR **1750,1765** cm-l; lH NMR, see Table I; 13C NMR, see Table 11.

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Fluorination of Activated Aromatic Systems with Cesium Fluoroxysulfate

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We have previously described the reactions between activated aromatics and fluoroxytrifluoromethane, CF_3O - $F^{1,2}$ The use of CF₃OF as a fluorination agent has declined because of the development of safer and more readily available hypofluorites. Rozen et **al.** have described the preparation and reactions of acetyl and trifluoroacetyl hypofluorites. 3 Appleman et al.⁴ have reported the isolation and reactions of cesium and rubidium fluoroxysulfate, and Zupan et al.⁵ have applied the use of cesium fluoroxysulfate (CsS04F) in several organic systems; both groups have reported detonations of CsSO_4F . Because of the ease of preparation of CsSO_4F , its mild reaction conditions, and its relatively long shelf life,^{4,5} we conducted a study of the reaction of CsS04F with several activated aromatic systems. This study parallels the experiments we reported several years ago with $CF₃OF$. We now report the new results with CsSO_4F and a comparison with the previous $CF₃OF$ studies.

In order to determine optimum reaction conditions for fluorination we chose the boron trifluoride catalyzed reaction between CsSO_4F and resorcinol.^{4a} The best reaction conditions proved to be an initial substrate to CsSO_4F ratio of 1:l with four drops of boron trifluoride etherate in acetonitrile solution at room temperature. Reaction time (3-12 h) was determined by substrate reactivity. Thus resorcinol (1) reacted with $\text{CsSO}_4\text{F}/\text{BF}_3$ for 3 h to give a mixture of 2-fluororesorcinol (2) and 4-fluororesorcinol (3).

The substitution ortho to the hydroxyl groups is in accord with previous results of Appleman. 4 Fluorination at the 4-position predominates over fluorination at 2-position, but the amount of the 2-substitution may be increased by increasing the amount of CsS0,F. Rozen has shown that fluorination of 1,3-dimethoxybenzene with CH,COOF produces only 4-substitution without 2-substitution and has attributed the result to steric hinderance at the 2 position.3d In our case, apparently the association of the CsS04F with the phenolic hydroxyl groups permits formation of some 2-isomer 2.^{4b}

We attempted several reactions between piperonal and $CSSO_4F$, but we were unable to detect any fluorination product. Rozen, in a study of the piperonal- $CH₃COOF$ reaction observed addition of CH₃COOF to the 1,2-bond. His results showed the dual mechanistic nature of CH3COOF: transfer of fluorine ions and addition.3d We have previously shown that $CF₃OF$ adds to the aromatic nucleus of pyrenol.⁶ The addition of $\text{CsSO}_4\mathbf{F}$ to the aromatic nucleus is apparently a much less desirable process than is the addition of $CH₃COOF$ or $CF₃OF$.

Reaction of 17 β -estradiol **(4)** and CsSO_4F/BF_3 provided a clean and simple preparation of two fluorinated isomers: 2-fluoro-17 β -estradiol **(5)** and 4-fluoro-17 β -estradiol **(6)**. Both fluorinated isomers were useful in the study of cancer therapy with estrogens.^{7,8} The present synthesis is especially attractive because the products are produced in

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